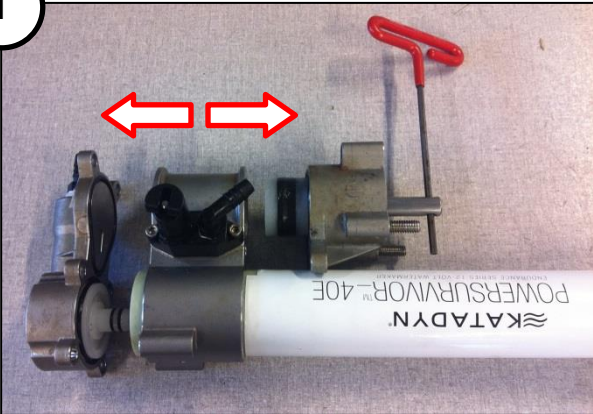
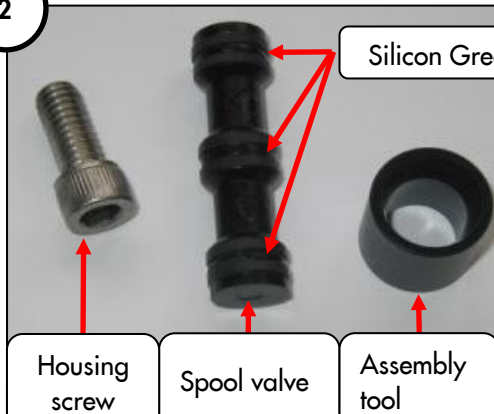


1



Disassemble the Power Survivor according to chapter "Seal Replacement" in the manual.

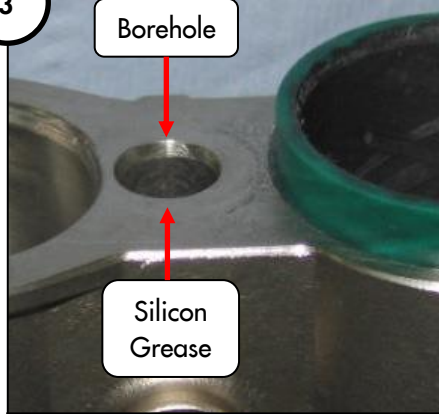
2



Housing screw
Spool valve
Assembly tool
Silicon Grease

Prepare the spare parts and grease the spool valve seals.

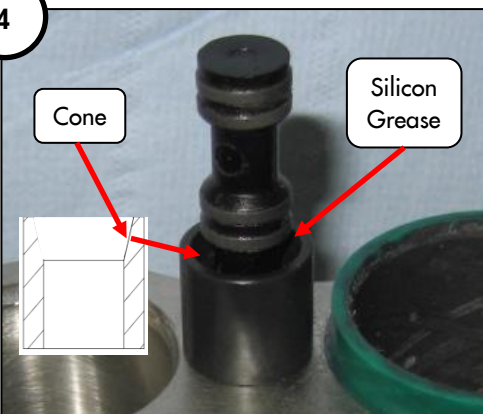
3



Borehole
Silicon Grease

Lightly grease the borehole before inserting the spool valve.

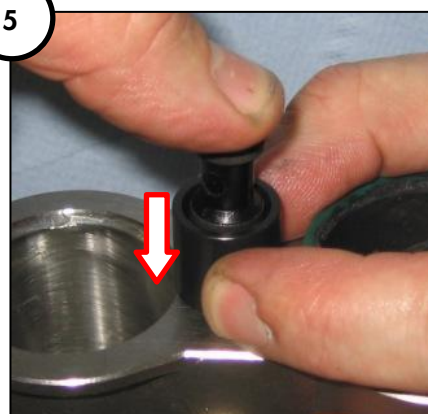
4



Cone
Silicon Grease

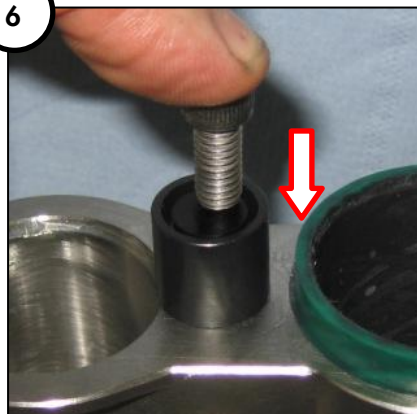
Place the assembly tool over the borehole with the cone-shaped taper on top.

5



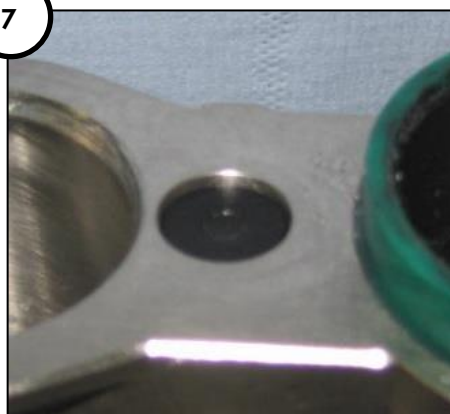
Press the spool valve by hand into the borehole.

6



Use the screw as an extension to press the spool valve completely into the borehole.

7



The repair is complete when the spool valve is entirely inside the housing.